

Product Data Sheet

MAGNI 510 FASTENER COATING



Magni 510 is a chrome-free duplex corrosion protection coating that combines electroplated zinc and hex-chrome-free passivation with a chrome-free aluminum-rich organic topcoat. Engineered for use on fasteners, Magni 510 is typically applied to nuts, bolts, screws and other hardware.

- Applied via dip-spin or spray application methods
- Provides superior protection in fewer layers than comparable finishes
- Fewer processing steps results in improved quality and reduced cost

PERFORMANCE DATA*:

Color Bright silver

Coating thickness 8-10 microns

(topcoat) over 5-8 microns zinc/

chromate

Coefficient of friction

DIN 96: 0.15 ± 0.03

Cyclic corrosion resistance

 DIN 50018-1.0:
 30 cycles minimum

 DIN50018-2.0:
 15 cycles minimum

Salt spray

ASTM B117: 1,000 hours

OEM SPECIFICATIONS:

Daimler DBL 8451.69;

8451.79

FCA PS-9295

Ford WSS-M21P37-A3





^{*}Typical Values – refer to OEM Specifications and Magni Application Guidelines for official specifications
Anti-Corrosion Effect Pigment Paint

