

## **Product Data Sheet**

## **MAGNI 591**

FASTENER COATING



Magni 591 is a duplex fastener coating that combines an inorganic zinc-rich basecoat with an organic topcoat. Engineered for use on fasteners, including nuts, bolts and other hardware, Magni 591 contains integrated friction modifiers and eliminates the need for sealers or post-coating lubricants. This ensures repeatable torque/tension characteristics in assembly. Magni 591 is applied via dip-spin, dip-drain or spray application methods.

## **PERFORMANCE DATA\*:**

Color

Black

Coating thickness

5 microns minimum

(topcoat) over

7 microns minimum

(basecoat)

Coefficient of friction

ISO 16047:

 $0.11 \pm 0.03$ 

Salt spray

ASTM B117:

480 hours

## **OEM SPECIFICATIONS:**

Daimler

DBL 9440, 8440

**FCA** 

9.57523 (Type IV and V black)

General Motors

GMW 14C-PT,

GMW 00255-F



\*Typical Values – refer to OEM Specifications and Magni Application Guidelines for official specifications

